



20119

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	NOT SOLD SEPARATE, Cylinder B	1	(454) (ORDER LONG BLOCK 807	2
1		NSS	NOT SOLD SEPARATE, Cylinder B	1	(8.2L) (ORDER LONG BLOCK 807	2
2	22	48340	PLUG, (.250-18 x .41)	4		
2	22	48358	PLUG, (.375)	2		
3	22	37682	ELBOW, (45 Degree)	1		
4	22	860088	BUSHING	2		
5	22	806608A 1	PLUG KIT, Blue	2		
6	25	32509	O-RING, (.489 x .070)	2		4.5
7	19	34270	EXPANSION PLUG, (1.625 Diam	8		
8	17	845758	PIN, Dowel	4		
9	19	94140	EXPANSION PLUG (REAR CAM:	1		
10	23	85684	BEARING SET	1		
11	25	811528	O-RING, (.500 Inch)	1		
12	431	850478	CAMSHAFT	1		
13		845796T	CHAIN	1		
14	43	850452	SPROCKET	1	SN# 0L085999 & Below	
14	43	878056	SPROCKET, CAMSHAFT	1	SN# 0L086000 & Up	
15	43	811579	SPROCKET	1	SN# 0L085999 & Below	
15	43	878055	SPROCKET, CRANKSHAFT	1	SN# 0L086000 & Up	
16	10	35339	SCREW, (.312-18 x .750)	3		
17	17	35312	PIN, Dowel (1/4 IN. DIA.)	1		
18		850466T	LIFTER-ROLLER	16		
19		845754	GUIDE	8		
20		845755	RETAINER	1		
21	10	808707	SCREW	4		
22		845941	RETAINER	1		
23	10	17343	SCREW, (.250-20 x .500)	1		
NS		845756	SHIELD-OIL, INTAKE	1		
-		807744R 5	MARINE LONG BLOCK	1	(454 MAG MPI HORIZON)	
-		807744R 5	MARINE LONG BLOCK	1	(454 MAG MPI HORIZON)	
-		807744R 5	MARINE LONG BLOCK	1	(454 MAG MPI HORIZON)	
-		807745A 1	MARINE LONG BLOCK	1	(8.2L MPI)	
-	92	809825	RTV SILICONE, Metallic Blue	1		
-	92	34227 1	SEALING COMPOUND, (16 Ounce)	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(8.2L)	